

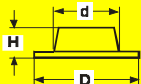

Eyelet	DIN 8 Brass		
alloy	0		
washer	DIN 8		
alloy	0		
S min	0	mm	pull off force flexible / non flexible (N)
S max	2,8	mm	
B	2,5	mm	
hole diameter	8	mm	flexible / non flexible (N)
flange diameter	16	mm	

riveting force (Newton)	4000	
press	adjustment	method
PP5 - 300	6 bar	1 3 4
PP5 - 600	3 bar	1 3 4
PP 20 - 1200	----- bar	-----
PO 20	adjusted by Prym	-----
PO 22	adjusted by Prym	-----
method		die nr.
1) selfpunching method (hole punched by eyelet)		-----
2) selfpunching method (hole punched by SL-tool)		-----
3) extra prepunching required		670940
4) assembly by triangular piercer		-----
5) assembly by handtool		670858

cone punch (for textile material)				punching dies
material flexible		material non flexible		
hole	code nr.	hole	code nr.	
6,5 mm	670 165	8 mm	670 167	
cylinder punch (for rigid material)				
material flexible		material non flexible		
hole	code nr.	hole	code nr.	
6,5 mm	670 572	8 mm	670 573	
hand-tool				
material flexible		material non flexible		
hole	code nr.	hole	code nr.	
7 mm	670 960	8 mm	670 961	

dimensions:

	eyelet	washer
D [mm]	16 ± 0,2	16 ± 0,2
d [mm]	8 ± 0,2	9 ± 0,2
H [mm]	6 ± 0,2	

If not stated otherwise: All measurements are subject to a tolerance of ± 0,2 mm